

## **EVALUATION SYSTEM FOR VEHICLE OPERATING CONDITIONS**

### **FIELD OF THE INVENTION**

**[0001]** This invention relates to a system for evaluating vehicle operating conditions.

### **BACKGROUND OF THE INVENTION**

**[0002]** JP 2000-205925A, published in 2000 by the Japan Patent Office, discloses a fuel economy display device. This device calculates the fuel consumption based on a fuel injection pulse signal output from an engine controller and calculates traveled distance based on a vehicle speed pulse signal output from a vehicle speed sensor. Fuel economy is then calculated by dividing the calculated traveled distance by the fuel consumption, and the calculated fuel economy is displayed to a driver.

### **SUMMARY OF THE INVENTION**

**[0003]** To improve fuel economy in a vehicle installed with a manual transmission, it is effective to shift the transmission upward at an appropriate timing. However, it is difficult for a driver to know when a speed change operation should be performed in order to improve fuel economy simply by observing displayed fuel economy calculation results.

**[0004]** An object of this invention is therefore to display to a driver appropriate driving operations for improving fuel economy.

**[0005]** According to this invention, an evaluation system for vehicle operating conditions which is applied to a vehicle provided with an engine and a manual transmission connected to the engine comprises a sensor for detecting the operating conditions of the engine, a sensor for detecting the gear position of the transmission, and a controller. On the basis of the operating conditions of the engine, the controller determines whether or not the fuel economy of the vehicle would be improved by performing an upshift from the current gear position, and instructs a driver to shift the transmission upward when it is determined that the fuel economy of the vehicle would be improved by performing an upshift.

**[0006]** According to this invention, if an improvement in fuel economy can be expected by shifting the transmission upward, the driver is instructed to perform an upshift, and thus appropriate shift timing can be taught to the driver so that if the driver performs an upshift operation in accordance therewith, the fuel economy can be improved.

**[0007]** Embodiments and advantages of this invention will be described in detail below with reference to the attached drawings.

## BRIEF DESCRIPTION OF THE DRAWINGS

**[0008]** FIG. 1 is a schematic diagram of a vehicle installed with an evaluation system for vehicle operating conditions according to this invention.

**[0009]** FIG. 2 is a torque map defining the relationship of engine torque to accelerator operation amount and engine rotation speed.

**[0010]** FIG. 3 is a fuel consumption ratio map defining the relationship of the fuel consumption ratio (brake specific fuel consumption) to engine rotation speed and engine torque.

**[0011]** FIGs. 4A, 4B are temporal change characteristic tables showing the manner in which the engine torque and fuel consumption ratio change in accordance with the distance traveled.

**[0012]** FIG. 5 is a vehicle running performance map showing the relationship between vehicle speed and running resistance on a flat road and the relationship between drive force, engine rotation speed, and vehicle speed in each gear position.

**[0013]** FIG. 6 is a flowchart showing calculation processing for an excess drive force and excess drive force ratio and display processing for the calculated excess drive force ratio.

**[0014]** FIG. 7 is a view showing an example of the contents displayed on a display.

**[0015]** FIG. 8 is a view for illustrating the content of processing to determine gear position suitability in a second embodiment.

**[0016]** FIG. 9 is a fuel consumption ratio map used in a third embodiment.

**[0017]** FIG. 10 is a view for illustrating a method of setting an upshift instruction line in a fourth embodiment.

**[0018]** FIG. 11 is a view for illustrating a modified example of the fourth embodiment.

## DESCRIPTION OF THE PREFERRED EMBODIMENTS

**[0019]** Fig. 1 shows the schematic constitution of a vehicle comprising the evaluation system for vehicle operating conditions according to this invention. An engine 1 is a common rail diesel engine. Fuel supplied from a fuel tank is pressurized by a high-pressure fuel pump 2 and then accumulated in a common rail 3. By driving electronic control injectors 4, the fuel is injected into the

cylinders of the engine 1. A pressure control valve 5 is a valve for adjusting the pressure inside the common rail 3. The pressure control valve 5 opens automatically when the fuel pressure inside the common rail 3 reaches a predetermined high pressure and prevents the fuel pressure inside the common rail 3 from rising excessively.

**[0020]** An output shaft of the engine 1 is connected to drive wheels via a transmission 8, a propeller shaft 9, and a differential gear unit not shown in the drawing. The output of the engine 1 is transmitted to the drive wheels through these components. The transmission 8 is a manual transmission having six forward speeds and one reverse speed and is constituted by planetary gear mechanisms, brakes, clutches, and so on. By operating a select lever, a driver may alter the gear position of the transmission 8. It should be noted that the transmission 8 may also be a semi-automatic transmission in which clutch operations are performed automatically.

**[0021]** An operation amount AOA of an accelerator pedal 22 detected by an accelerator sensor 21, a vehicle speed  $V$  detected by a vehicle speed sensor 23, and a rotation speed  $N_e$  of the engine 1 detected by an engine rotation speed sensor 24 are input into an engine controller 10 as signals indicating the operating conditions of the engine 1. The engine controller 10 determines a fuel injection timing and fuel injection amount of the engine 1 based on the input signals and outputs a drive signal to the injectors 4.

**[0022]** A calculation unit 30 for evaluating the operating conditions of the vehicle is connected to the engine controller 10, and the aforementioned signals indicating the operating conditions of the engine 1 are also input into the calculation unit 30 via the engine controller 10. Signals from a gear position sensor 25 for detecting the gear position of the transmission 8 are input into the

calculation unit 30 together with the signals input from the engine controller 10. The gear position sensor 25 may also be a sensor which detects the position of the select lever.

**[0023]** The calculation unit 30 comprises one, two, or more CPUs, memory, and an input/output interface. On the basis of the input signals or maps and tables stored in the memory, the calculation unit 30 calculates a fuel consumption amount and fuel economy of the vehicle, an excess drive force and excess drive force ratio, and an excess fuel consumption amount, determines the suitability of the gear position of the transmission 8, and displays the results thereof on a display 31. The display 31 is an LCD disposed on the dashboard, for example. The display 31 may be incorporated into a meter panel or center console.

**[0024]** Specifically, a torque map defining the relationship of engine torque to accelerator operation amount and engine rotation speed (FIG. 2), a fuel consumption ratio map defining the relationship of the fuel consumption ratio (brake specific fuel consumption) to engine rotation speed and engine torque (FIG. 3), temporal change characteristic tables showing the manner in which the engine torque and fuel consumption ratio change in accordance with the traveled distance (FIGs. 4A,4B), and a vehicle running performance map showing the relationship between vehicle speed and running resistance on a flat road and the relationship between drive force, engine rotation speed, and vehicle speed in each gear position (FIG. 5) are stored in the memory of the calculation unit 30.

**[0025]** The numerals in the maps which are surrounded by circles or squares indicate the gear position of the transmission 8. In the drawings, only a part of the gear position characteristic is displayed for the sake of clarity. These maps and tables are preferably created based on data obtained during engine development, but may be created based on the results of a vehicle test run.

**[0026]** The calculation of the fuel consumption amount and fuel economy of the vehicle, the excess drive force and excess drive force ratio, and the excess fuel consumption amount, and the determination as to the suitability of the gear position of the transmission 8 are performed in the evaluation of the vehicle operating conditions performed by the calculation unit 30. Evaluation of the vehicle operating conditions performed in the calculation unit 30 will be described in detail below.

**[0027]** (1) Calculation of the Fuel Consumption Amount and Fuel Economy

**[0028]** To calculate the fuel consumption amount  $Q$  [l], first the calculation unit 30 refers to the torque map shown in FIG. 2 to determine an engine torque  $T_e$  [N·m] from the accelerator operation amount  $AOA$  and engine rotation speed  $N_e$  detected by the sensors 21, 24, and thereby calculates an engine output  $P_e$  [kW] according to the following equation (1).

$$P_e = \frac{\pi \cdot T_e \cdot N_e}{30} \cdot \frac{1}{1000} \quad \dots(1)$$

**[0029]** A fuel consumption ratio  $BSFC$  [g/(kW·hour)] is then determined from the engine rotation speed  $N_e$  and engine torque  $T_e$  by referring to the fuel consumption ratio map shown in FIG. 3.

**[0030]** The fuel consumption amount  $Q$  [l] is then calculated based on the engine output  $P_e$ , fuel consumption ratio  $BSFC$ , a fuel density  $\rho$  [kg/l], and a running time  $h$  [hour] according to the following equation (2).

$$Q = \frac{BSFC \cdot P_e \cdot h}{\rho \cdot 1000} \quad \dots(2)$$

**[0031]** The fuel economy  $FE$  [km/l] is then calculated based on the fuel consumption amount  $Q$  [l] and a traveled distance  $D$  [km] obtained by time-integrating the vehicle speed  $V$  detected by the sensor 23 according to the

following equation (3).

$$FE = \frac{D}{Q} \quad \dots(3)$$

**[0032]** The calculated fuel consumption amount  $Q$  and fuel economy  $FE$  are transmitted to the display 31 and displayed on the display 31. In a default setting, the average fuel economy in the current gear position from a predetermined time in the past is displayed on the display 31, but the instantaneous fuel economy, best previous fuel economy, fuel economy in other gear positions, and so on may be selected at will by the driver and displayed.

**[0033]** (2) Calculation of Excess Drive Force and Excess Drive Force Ratio

**[0034]** The excess drive force  $F_{ex}$  is a value obtained by subtracting the value of the running resistance  $R$  excluding acceleration resistance  $R_a$  ( $R=R_s+R_l+R_r$ ) from the drive force  $F$  transmitted to the drive wheels from the engine 1. If the excess drive force  $F_{ex}$  is negative, then the vehicle is decelerating, and if positive, the vehicle is accelerating. If the excess drive force  $F_{ex}$  is extremely high, it can be estimated that unnecessary drive force is being exerted, and thus it can be determined that a shift to a higher gear is required immediately, or that an operation is required to reduce the accelerator operation amount.

**[0035]** FIG. 6 shows calculation processing for the excess drive force and excess drive force ratio, and processing for displaying the calculated excess drive force ratio on the display 31. This processing is executed repeatedly at predetermined time intervals in the calculation unit 30.

**[0036]** First, in steps S1 through S3, a determination is made as to whether or not the engine rotation speed  $N_e$ , the accelerator operation amount  $AOA$ , and the vehicle speed  $V$  are respectively zero. If any one of the engine rotation speed  $N_e$ , the accelerator operation amount  $AOA$ , and the vehicle speed  $V$  is zero, then the

process advances to steps S14 and S15, and the excess drive force  $F_{ex}$  is set to zero. In this case, nothing is displayed on the display 31.

**[0037]** In a step S4, a determination is made as to whether or not a speed change is currently being performed, or in other words whether the clutch is disengaged. If it is determined that a speed change is being performed, the process advances to the steps S14, S15, and in this case also, the excess drive force  $F_{ex}$  is set to zero and nothing is displayed on the display 31.

**[0038]** If it is determined that a speed change is not being performed, then the process advances to a step S5, where a determination is made as to whether or not the current vehicle speed  $V$  is higher than a specified vehicle speed  $V_s$ , and whether or not the gear position is the gear furthest toward a HIGH side (top gear, which is sixth gear in this embodiment). The specified vehicle speed  $V_s$  is set to 50 [km/hour] for traveling on ordinary roads and 80 [km/hour] for traveling on expressways, for example. When the vehicle speed  $V$  is greater than the specified vehicle speed  $V_s$  and the gear position is the top gear, the process advances to a step S12, where the excess drive force  $F_{ex}$  due to excess speed is calculated.

**[0039]** To calculate the excess drive force  $F_{ex}$  due to excess speed, first air resistance  $R_a$  at the current vehicle speed  $V$  and air resistance  $R_{as}$  at the specified vehicle speed  $V_s$  are respectively calculated. The difference between the two is then calculated as excess air resistance  $R_{aex}$ . The result of adding the excess air resistance  $R_{aex}$  to the excess drive force  $F_{ex}$  that is obtained by subtracting the running resistance  $R$  excluding acceleration resistance from the drive force  $F$  is calculated as the excess drive force  $F_{ex}$  due to excess speed. Once the excess drive force  $F_{ex}$  due to excess speed is calculated, the process advances to a step S13.

**[0040]** In the step S13, the excess drive force ratio  $R_{fex}$  is calculated according to the following equation (4) and displayed on the display 31.



$$R_{fex} = \frac{F_{ex}}{F_{max}} \times 100 \quad \dots(4)$$

**[0041]** It should be noted, however, that when the vehicle is running at a constant speed and the ratio [%] of the excess air resistance  $R_{aex}$  to the current drive force  $F$  is greater than the excess drive force ratio  $R_{fex}$ , then this ratio is displayed on the display 31 in lieu of the excess drive force ratio  $R_{fex}$ .

**[0042]** When the vehicle is running at a lower speed than the specified vehicle speed  $V_s$ , or when the gear position is not the top gear, the process advances to a step S6. In the step S6, a determination is made as to whether the gear position is a gear position at which an upshift is impossible (sixth gear or reverse gear in this embodiment). If it is determined that the gear position is a position at which an upshift is impossible, then the process advances to a step S8. In the step S8, the excess drive force  $F_{ex}$  is calculated by subtracting the running resistance  $R$  excluding acceleration resistance from the current drive force  $F$ . In a step S9, the excess drive force ratio  $R_{fex}$  is calculated according to the above equation (4) and displayed on the display 31.

**[0043]** If it is determined in the step S6 that the gear position is not a position at which an upshift is impossible, the process advances to a step S7. In the step S7, a determination is made as to whether or not an upshift is possible. The determination as to whether or not an upshift is possible is made as follows. First, an engine rotation speed  $Ne_{up}$  assuming that a single speed upshift has been performed is obtained by referring to the vehicle running performance map shown in FIG. 5, whereupon an engine torque  $Te_{upmax}$  at full load at the engine rotation speed  $Ne_{up}$  when performing a single speed upshift is calculated with reference to the torque map shown in FIG. 2. Then, a drive force (maximum drive force)  $F_{upmax}$  at full load when performing a single speed upshift is calculated on the

basis of the engine torque  $Teupmax$  at full load. If the engine rotation speed  $Neup$  following a single speed upshift is greater than a specified rotation speed, and if the maximum drive force  $Fupmax$  following a single speed upshift is greater than the running resistance  $R (= RS + RI + Rr)$ , it is determined that an upshift is possible, and if not, it is determined that an upshift is not possible.

**[0044]** If an upshift is not possible, then the process advances to steps S8, S9, where the excess drive force  $Fex$  is calculated by subtracting the running resistance  $R$  from the current drive force  $F$ . The excess drive force ratio  $Rfex$  is then calculated according to the above equation (4) and displayed on the display 31.

**[0045]** If it is determined that an upshift is possible, then the process advances to a step S10 and the excess drive force  $Fex$  when an upshift is possible is calculated. The excess drive force  $Fex$  when an upshift is possible is calculated by obtaining an excess fuel consumption amount  $Qexup$  caused by not performing an upshift, which is the difference between the fuel consumption amount  $Qup$  (the method of calculation of which is described below) expected to occur as a result of an upshift and the current fuel consumption amount  $Q$ , and converting this into drive force. The conversion value to drive force is calculated by converting the excess fuel consumption amount  $Qexup$  to engine torque with the aid of a relational expression between the engine torque and the fuel consumption amount derived from the equations (1) and (2), and by further substituting this into the following equation (5).

$$F = \frac{Te \cdot it \cdot if \cdot \eta}{r} \quad \dots(5)$$

**[0046]** In the equation (5),  $it$  is the speed ratio in the current gear position of the transmission 8,  $if$  is the deceleration ratio of the differential gear unit,  $\eta$  is the transmission efficiency, and  $r$  [m] is the dynamic load radius of the tire (similar

below).

**[0047]** In a step S11, the excess drive force  $F_{ex}$  and the maximum drive force  $F_{upmax}$  following a single speed upshift are substituted into the equation (4), whereby the excess drive force ratio  $R_{fex}$  is calculated and displayed on the display 31. When the vehicle is running at a constant speed and the ratio [%] of the excess drive force  $F_{ex}$  to the current drive force  $F$  is greater than the excess drive force ratio  $R_{fex}$ , this ratio is displayed on the display 31 in lieu of the excess drive force ratio  $R_{fex}$ .

**[0048]** (3) Calculation of the Excess Fuel Consumption Amount

**[0049]** The excess fuel consumption amount  $Q_{ex}$  is the amount of fuel consumed in excess due to driving which worsens fuel economy such as the use of excess drive force  $F_{ex}$ . The excess fuel consumption amount  $Q_{ex}$  is calculated as the difference between the actual amount of fuel consumed and the fuel consumption amount assuming that an operation which worsens fuel economy has not been performed. By referring to the excess fuel consumption amount  $Q_{ex}$ , the amount of fuel consumed in excess, or in other words the amount of fuel that can be saved by improving driving operations, can be known.

**[0050]** The excess fuel consumption amount  $Q_{ex}$  is calculated as the sum of the excess fuel consumption amount  $Q_{exf}$  due to the use of excess drive force, the excess fuel consumption amount  $Q_{exsp}$  due to excess speed, the excess fuel consumption amount  $Q_{exup}$  caused by not performing an upshift, the excess fuel consumption amount  $Q_{exrc}$  caused by racing, and the excess fuel consumption amount  $Q_{exidl}$  caused by idling.

**[0051]** The excess fuel consumption amount  $Q_{exf}$  due to the use of excess drive force is the amount of fuel consumed in excess by using the excess drive force  $F_{ex}$ , and is calculated based on the excess drive force  $F_{ex}$ . More specifically, first the

excess torque  $T_{ex}$  [N.m] is obtained from the excess drive force  $F_{ex}$  according to the following equation (6).

$$T_{ex} = \frac{F_{ex} \cdot r}{it \cdot if \cdot \eta} \quad \dots(6)$$

**[0052]** The excess output  $P_{ex}$  [kW] is then calculated from the excess torque  $T_{ex}$  according to the following equation (7).

$$P_{ex} = \frac{\pi \cdot T_{ex} \cdot Ne}{30 \cdot 1000} \quad \dots(7)$$

**[0053]** The excess fuel consumption amount  $Q_{exf}$  due to the use of excess drive force is calculated from the excess output  $P_{ex}$  with the aid of the following equation (8).

$$Q_{exf} = \frac{P_{ex} \cdot BSFC \cdot h}{\rho \cdot 1000} \quad \dots(8)$$

**[0054]** The excess fuel consumption amount  $Q_{exsp}$  due to excess speed is the amount of fuel consumed in excess as a result of increased air resistance caused when the vehicle is driven at a higher speed than the specified vehicle speed  $V_s$ . The specified vehicle speed  $V_s$  is set to 50 [km/hour] on ordinary roads and 80 [km/hour] on expressways, for example. The excess fuel consumption amount  $Q_{exsp}$  due to excess speed is calculated as the difference between the fuel consumption amount  $Q$  at the time of excess speed and a fuel consumption amount  $Q_s$  expected at the time of the specified vehicle speed  $V_s$ . More specifically, first the drive force  $F_s$  at the time of the specified vehicle speed, excluding the increased portion of air resistance due to excess speed (= the current air resistance  $R_l$  – the specified vehicle speed air resistance  $R_l(s)$ ) from the current air resistance  $R_l$ , is calculated according to the following equation (9) with the running resistance  $R$  (=  $R_r + R_s + R_a$ ) serving as the same condition.

$$F = \frac{Te \cdot it \cdot if \cdot \eta}{r} = Rr + RI + Rs + Ra \quad \dots(9)$$

**[0055]** From the drive force  $F_s$  at the time of the specified vehicle speed, an engine torque  $T_{es}$  [N.m] at the time of the specified vehicle speed is obtained according to the following equation (10).

$$T_{es} = \frac{F_s \cdot r}{it \cdot if \cdot \eta} \quad \dots(10)$$

**[0056]** An engine rotation speed  $N_{es}$  [rpm] at the time of the specified vehicle speed is calculated according to the following equation (11).

$$N_{es} = \frac{Vs \cdot it \cdot if \cdot 1000}{2\pi \cdot 60} \quad \dots(11)$$

**[0057]** The fuel consumption ratio  $BSFC$  [g/kW·hour] corresponding to the engine rotation speed  $N_{es}$  and engine torque  $T_{es}$  at the time of the specified vehicle speed is determined by referencing the map shown in FIG. 3, and an engine output  $P_{es}$  [kW] at the time of the specified vehicle speed is obtained according to the following equation (12).

$$P_{es} = \frac{\pi \cdot T_{es} \cdot N_{es}}{30 \cdot 1000} \quad \dots(12)$$

**[0058]** The fuel consumption amount  $Q_s$  [l] at the time of the specified vehicle speed is then obtained with the aid of the following equation (13).

$$Q_s = \frac{P_{es} \cdot BSFC \cdot h}{\rho \cdot 1000} \quad \dots(13)$$

**[0059]** The excess fuel consumption amount  $Q_{exsp}$  due to excess speed is calculated by subtracting the fuel consumption amount  $Q_s$  at the time of the specified vehicle speed from the current fuel consumption amount  $Q$ .

**[0060]** The excess fuel consumption amount  $Q_{exup}$  when an upshift is not

performed is the amount of fuel consumed in excess when the operating points of the engine fall outside of a favorable fuel consumption ratio region due to the driver neglecting to perform a speed change operation in spite of being under operating conditions in which an upshift is possible. The excess fuel consumption amount  $Q_{exup}$  when an upshift is not performed is calculated as the difference between the current fuel consumption amount  $Q$  and the fuel consumption amount  $Q_{up}$  expected by performing an upshift. More specifically, first an engine torque  $Te_{up}$  [N·m] following an upshift is calculated from the following equation (14).

$$Te_{up} = Te \times \frac{it}{it_{up}} \times \frac{\eta_1}{\eta_{1up}} \quad \dots(14)$$

**[0061]** In the equation,  $it$  is the current speed ratio,  $it_{up}$  is the speed ratio following an upshift,  $\eta_1$  is the current transmission efficiency, and  $\eta_{1up}$  is the transmission efficiency following an upshift.

**[0062]** An engine output  $Pe_{up}$  [kW] following an upshift is calculated according to the following equation (15).

$$Pe_{up} = \frac{\pi \cdot Te_{up} \cdot Ne_{up}}{30 \cdot 1000} \quad \dots(15)$$

**[0063]** The fuel consumption ratio  $BSFC$  [g/kW·hour] corresponding to the engine torque  $Te_{up}$  and engine rotation speed  $Ne_{up}$  following an upshift is determined with reference to the map shown in FIG. 3, and the expected fuel consumption amount  $Q_{up}$  following an upshift is calculated according to the following equation (16).

$$Q_{up} = \frac{Pe_{up} \cdot BSFC \cdot h}{\rho \cdot 1000} \quad \dots(16)$$

**[0064]** The excess fuel consumption amount  $Q_{exup}$  when an upshift is not performed is then calculated by subtracting  $Q_{up}$  from the current fuel consumption

amount  $Q$ .

**[0065]** The excess fuel consumption amount  $Q_{exrc}$  caused by racing is the amount of fuel consumed in excess by racing the engine 1 when the vehicle is stationary and the clutch is released. The excess fuel consumption amount  $Q_{exrc}$  due to racing is calculated by first obtaining an output  $Peidl$  [kW] during idling according to the following equation (17).

$$Peidl = \frac{\pi \cdot Teidl \cdot Ne}{30 \cdot 1000} \quad \dots(17)$$

**[0066]** The indicated torque  $Teidl$  is the torque required for the engine itself to rotate against friction in the main movement system, valve operating system, auxiliary equipment, and the like. The fuel consumption amount  $Qidl$  during idling is calculated by substituting the output  $Peidl$  during idling into the following equation (18).

$$Qidl = \frac{Peidl \cdot BSFC \cdot h}{\rho \cdot 1000} \quad \dots(18)$$

**[0067]** The fuel consumption amount  $Q_{exrc}$  due to racing is then calculated by subtracting the fuel consumption amount  $Qidl$  during idling from the current fuel consumption amount  $Q$ .

**[0068]** The excess fuel consumption amount  $Q_{exidl}$  during idling is the amount of fuel consumed during a period of idling which is longer than a predetermined length of time of 20[sec], for example. The fuel consumption amount  $Q$  when this idling condition is established is directly designated as the excess fuel consumption amount  $Q_{exidl}$ .

**[0069]** A value obtained by adding the excess fuel consumption amount  $Q_{exf}$  due to the use of excess drive force, the excess fuel consumption amount  $Q_{exsp}$  due to excess speed, the excess fuel consumption amount  $Q_{exup}$  when an upshift

is not performed, the excess fuel consumption amount  $Q_{exrc}$  due to racing, and the excess fuel consumption amount  $Q_{exidl}$  due to idling, which are calculated as described above, constitutes the excess fuel consumption amount  $Q_{ex}$ . The computed excess fuel consumption amount  $Q_{ex}$  is displayed on the display 31.

**[0070]** FIG. 7 shows an example of the contents displayed on the display 31. The current gear position of the transmission 8, the calculated fuel consumption amount, the fuel economy, and the excess fuel consumption amount are displayed on the display 31 alongside a two-dimensional map showing the frequency of each operating point of the engine 1. It should be noted that data for the current gear position are displayed on the display 31, but when necessary, the driver may display data for other gear positions.

**[0071]** The two-dimensional map is divided into 100 squares. The abscissa is set as engine rotation speed and the ordinate is set as accelerator operation amount, and each is divided into ten stages of 10% intervals such that the maximum value of each is 100%. A ten-minute driving history is stored in the memory of the calculation unit 30, and on the basis of this driving history, the calculation unit 30 calculates the frequency with which the engine 1 is operated in each of the squares in the corresponding gear position (the usage frequency of the operating point corresponding to each square) and displays this frequency by varying the display color in accordance with the frequency. It should be noted, however, that if the screen is updated constantly, the display content changes rapidly which is vexing for the driver, and thus screen updates are preferably performed at predetermined time intervals of one or two minutes, for example.

**[0072]** As regards this color variation according to frequency, by displaying squares with an operating frequency of above 5% in red, squares with an operating frequency of 3% to 5% in orange, squares with an operating frequency below 3% in



yellow, and squares with an operating frequency of 0% in black, for example, the driver is able to understand his/her own driving characteristics intuitively as an image.

**[0073]** Moreover, by observing this frequency distribution display, the driver can easily recognize the driving operation that should be performed to improve fuel economy. More specifically, a square X in which the fuel consumption ratio is at a minimum (most favorable fuel economy) exists among the squares, and in order to improve the fuel economy, the driver must drive in such a manner that deviation of the displayed frequency distribution from the square X is reduced. In the example shown in FIG. 7, for example, the frequency distribution displayed on the display 31 in red and orange deviates from the square X to the lower right side, and thus the driver recognizes that the fuel economy can be improved by reducing the engine rotation speed and increasing the accelerator operation amount.

**[0074]** The torque and fuel consumption ratio of the engine 1 vary in accordance with the distance traveled from the time of factory shipping (initial state) (to be referred to below as "total distance traveled"). In general, from the start of running to several thousand kilometers, the constitutional components in the interior of the engine fit together such that friction is reduced and engine torque is increased. When the total distance traveled exceeds 200,000 kilometers or so, gas leaks through gaps between the piston and cylinders, the adhesion of carbon to the combustion chamber, and so on cause gradual reductions in the engine torque. Accordingly, from the start of running to several thousand kilometers, the fuel consumption ratio decreases, and when the total distance traveled exceeds 200,000 kilometers or so, the fuel consumption ratio increases. To increase the accuracy of fuel economy calculation, the effect of these time variations must be considered.

**[0075]** FIGs. 4A, 4B are temporal change characteristic tables showing the manner in which the torque and fuel consumption ratio of the engine 1 change in accordance with the total distance traveled. In this example, a torque correction factor indicating the rate of change of engine torque in respect of the engine torque at the time of factory shipping (the initial engine torque) gradually increases up to the point at which the total traveled distance reaches 5,000[km], and reaches a value of approximately 1.05 (a 5% increase) when the total distance traveled reaches 5,000[km]. Thereafter, the torque correction factor becomes a substantially constant value, and when the total traveled distance exceeds 200,000[km], the torque correction factor begins to decrease gradually. A fuel consumption ratio correction factor indicating the rate of change of the fuel consumption ratio in respect of the fuel consumption ratio at the time of factory shipping (the initial fuel consumption ratio) has a substantially opposite characteristic (inverse relationship) to the torque correction factor.

**[0076]** When the fuel economy is calculated in consideration of such temporal variation, the torque map and fuel consumption ratio map are corrected by multiplying each of the values stored in the maps by the torque correction factor or fuel consumption ratio correction factor in accordance with the distance traveled from the time of factory shipping, and the torque and fuel consumption ratio of the engine 1 are determined by referring to the corrected torque map and fuel consumption ratio map.

**[0077]** To reflect temporal variation in the fuel economy calculation using a simpler method, the fuel economy may be calculated using the product of a value obtained by referencing the fuel consumption ratio map and the fuel consumption ratio correction factor as a fuel consumption ratio, or the fuel economy may be calculated by dividing a fuel consumption amount calculated without regard for

temporal variation by the fuel consumption ratio correction factor, and using the result thereof as the fuel consumption amount.

**[0078]** (4) Determination of Gear Position Suitability

**[0079]** Next, processing for determining the suitability of the gear position, which is performed by the calculation unit 30, will be described. When it is determined as a result of a determination as to the suitability of the gear position that the gear position is inappropriately low, the driver is instructed to perform an upshift. Upshift instruction is performed by displaying an illustration or message on the display 31, but may be performed by generating a voice or warning sound (similar below).

**[0080]** To determine the suitability of the gear position, first the calculation unit 30 reads the current gear position of the transmission 8 detected by the gear position sensor 25.

**[0081]** The gear position of the transmission 8 may also be estimated. A method in which the gear position is estimated based on the vehicle speed at an engine rotation speed of 1000[rpm] (to be referred to below as  $V_{1000}$ ) may be used. Since  $V_{1000}$  takes a unique value in each gear position, the current gear position may be estimated by storing the value of  $V_{1000}$  in each gear position in the memory of the calculation unit 30 and comparing this with the current  $V_{1000}$  value. If the gear ratio of the transmission 8 is set such that  $V_{1000}$  is 25[km/hour] in fourth gear, 33[km/hour] in fifth gear, and 42[km/hour] in sixth gear, for example, and it is assumed that the current vehicle speed  $V$  and engine rotation speed are 50[km/hour] and 1200[rpm] respectively, then  $V_{1000}$  at this time is  $50/1200 \times 1000 \approx 42$  [km/hour]. Hence it can be estimated that the current gear position is sixth gear.

**[0082]** Alternatively, the gear position of the transmission 8 may be estimated by

calculating the deceleration ratio of the transmission 8 from the engine rotation speed, vehicle speed, effective tire radius, and deceleration ratio of the differential gear unit and comparing this with the deceleration ratio (fixed value) of each gear.

**[0083]** Once the current gear position has been detected or estimated, the fuel consumption ratio in the current gear position and the fuel consumption ratio following an upshift are calculated respectively. The fuel consumption ratio in the current gear position may be determined by referencing the torque map shown in FIG. 2 to determine the engine torque from the engine rotation speed and accelerator operation amount, and from the engine torque and engine rotation speed by referencing the fuel consumption ratio map shown in FIG. 3.

**[0084]** To calculate the fuel consumption ratio following an upshift, first the running performance map shown in FIG. 5 is referenced to calculate the engine rotation speed following an upshift. A rate of engine load increase following an upshift is also determined from the running performance map, and hence the torque of the engine 1 following an upshift is calculated from this rate of increase and the torque prior to an upshift. For example, according to the running performance map, running resistance when traveling at 50[km/hour] on a flat road is 4[kN], the engine rotation speed when traveling in fifth gear is 1500[rpm], and the load is  $4[\text{kN}] / 12[\text{kN}] = \text{approx. } 30\%$ . However, the engine rotation speed following an upshift from this state to sixth gear falls to 1200[rpm] and the load increases to  $4[\text{kN}] / 7[\text{kN}] = \text{approx. } 60\%$ .

**[0085]** Once the rotation speed and torque of the engine 1 following an upshift have been calculated, the fuel consumption ratio map shown in FIG. 3 is referenced to calculate the fuel consumption ratio following an upshift. The calculated fuel consumption ratio following an upshift and the fuel consumption ratio in the current gear position are then compared. If the fuel consumption ratio

decreases following an upshift, then an improvement in fuel economy can be expected by performing an upshift, and thus the gear position is determined to be inappropriate and the driver is instructed to perform an upshift.

**[0086]** Next, a second embodiment of this invention will be described.

**[0087]** The second embodiment differs from the first embodiment in the processing performed by the calculation unit 30 to determine the suitability of the gear position.

**[0088]** When gear position suitability is determined according to the second embodiment, the current engine rotation speed is compared to a maximum rotation speed in an operating region having an optimum fuel consumption ratio. As shown in FIG. 8, when the current engine rotation speed is higher than the maximum rotation speed in the optimum fuel consumption ratio region by a predetermined degree or more (for example 15% or more), it is determined that a gear which is further toward the LOW side than the optimum gear position has been selected, and thus that the engine rotation speed is too high. The optimum fuel consumption ratio region is a region in which the fuel consumption ratio of the engine 1 is most favorable, and here indicates the region in which the fuel consumption ratio is smaller than  $200[\text{g}/(\text{kW}\cdot\text{hour})]$ .

**[0089]** Hence, when the current engine rotation speed is higher than the maximum rotation speed in the optimum fuel consumption ratio region by a predetermined degree or more, it is determined that the gear position is inappropriate and the driver is instructed to perform an upshift.

**[0090]** According to this method, the suitability of the gear position is determined simply by comparing the current engine rotation speed to the maximum rotation speed (fixed value) in the optimum fuel consumption ratio region. Hence there is no need for complicated calculation processing and the

suitability of the gear position can be determined by means of an extremely simply process.

**[0091]** Next, a third embodiment of this invention will be described.

**[0092]** In the third embodiment, the required engine torque when traveling along a flat road in each gear position, as shown in FIG. 9, is included in the fuel consumption ratio map stored in the calculation unit 30. Also, processing performed by the calculation unit 30 to determine the suitability of the gear position differs from that of the first embodiment.

**[0093]** To determine gear position suitability, first the optimum gear when traveling on a flat road at the current vehicle speed is determined. The optimum gear is determined by referencing the running performance map shown in FIG. 5 to calculate the rotation speed and load of the engine 1 when traveling in each gear position, and by referencing the fuel consumption ratio map shown in FIG. 9 to calculate the fuel consumption ratio when traveling on a flat road in each gear position. The gear position with the smallest fuel consumption ratio is determined as the optimum gear position, and this is stored together with the engine load when traveling in the optimum gear.

**[0094]** Once the optimum gear has been determined, the current load of the engine 1 is compared with the load of the engine 1 when traveling in the optimum gear. If the current load of the engine 1 is smaller than the load of the engine 1 when traveling in the optimum gear position and the current rotation speed of the engine 1 is higher than the maximum engine rotation speed in the optimum fuel consumption ratio region by a predetermined degree or more (for example 15% or more), it is determined that the vehicle is traveling at a high rotation speed of engine 1 and in a lower gear than the optimum gear position, and thus that the gear position is inappropriate. Accordingly, an illustration or message instructing

the driver to perform an upshift is displayed on the display 31.

**[0095]** Next, a fourth embodiment of this invention will be described.

**[0096]** In the fourth embodiment also, the required engine torque when traveling along a flat road in each gear position, as shown in FIG. 9, is included in the fuel consumption ratio map stored in the calculation unit 30, and processing performed by the calculation unit 30 to determine the suitability of the gear position differs from that of the first embodiment.

**[0097]** To determine gear position suitability, first an upshift instruction line is set on the fuel consumption ratio map. To set the upshift instruction line, first a point of intersection M between a maximum engine torque line and a line indicating the engine torque required when traveling on a flat road in sixth gear (top gear), which is the gear position furthest toward the HIGH side, is determined on the fuel consumption ratio map as shown in FIG. 10. The intersection point M is the operating point at which maximum vehicle speed is realized.

**[0098]** Next, a straight line contacting a allowable fuel consumption ratio region is drawn from the intersection point M, and this straight line is set as the upshift instruction line. The allowable fuel consumption ratio region is the region in which the fuel consumption ratio is smaller than the allowable fuel consumption ratio. Here, the allowable fuel consumption ratio is set at 230[g/(kW·hour)], and hence the allowable fuel consumption ratio region is the region shown in the drawing by diagonal shading.

**[0099]** Once the upshift instruction line has been set, the rotation speeds at the intersections between the upshift instruction line and lines indicating the torque required when traveling on a flat road in each gear position are set as upshift instruction rotation speeds for each gear position. In the example shown in FIG. 10, the upshift instruction rotation speeds in fourth gear and second gear are

1850[rpm] and 1650[rpm] respectively. An upshift instruction rotation speed is set for each gear position, and the upshift instruction rotation speed is set at a gradually lower value as the gear position moves further toward the LOW side.

**[0100]** A determination is then made as to whether or not the current rotation speed of the engine 1 is higher than the upshift instruction rotation speed in the current gear position. If the current engine rotation speed is higher than the upshift instruction rotation speed, the gear position is determined to be inappropriate and the driver is instructed to perform an upshift.

**[0101]** Here, an upshift instruction rotation speed is set for each gear position and the suitability of the gear position is determined according to whether or not the current engine rotation speed is higher than the upshift instruction rotation speed. However, a determination of suitability of the gear position may be made based on whether or not the operating point of the engine 1, which is determined according to the rotation speed and the torque of the engine 1, is further toward the right than the upshift instruction line (high rotation side, low load side.) In this case, when the operating point is further toward the right than the upshift instruction line, the gear position is determined to be inappropriate and the driver is instructed to perform an upshift.

**[0102]** Alternatively, as shown in FIG. 11, an allowable fuel consumption ratio region may be set for each gear position and the maximum rotation speed in the allowable fuel consumption ratio region of each gear position may be set as the upshift instruction rotation speed.

**[0103]** In the example shown in FIG. 11, a region in which the fuel consumption ratio is smaller than 200[g/(kW·hour)] is set as the allowable fuel consumption ratio region in second gear, and a region in which the fuel consumption ratio is smaller than 220[g/(kW·hour)] is set as the allowable fuel consumption ratio region in



fourth gear. The upshift instruction rotation speeds in second and fourth gear are 1400[rpm] and 1750[rpm] respectively.

**[0104]** In this case also, where an allowable fuel consumption ratio region is set for each gear position, an upshift instruction line may be set by connecting the point of intersection M between the torque line when traveling on a flat road in sixth gear and the maximum torque line to the upshift instruction rotation speed point on the torque line when traveling on a flat road of each gear position, whereby the gear position is determined to be inappropriate and the driver instructed to perform an upshift when the operating point of the engine 1 is further toward the right than the upshift instruction line. In this case, the upshift instruction line becomes a polygonal line.

**[0105]** Embodiments of this invention were described above. However, these embodiments merely illustrate one example of the evaluation system for vehicle operating conditions which is applied to this invention, and this invention is not limited to or by the constitution of these embodiments.

**[0106]** Further, the engine and transmission parameters include a large number of parameters which change with a similar characteristic thereto or are mutually convertible, and systems in which evaluation is performed by replacing the parameters used in the embodiments described above with parameters or the like which change with a similar characteristic thereto are also included within the technical scope of this invention.

**[0107]** For example, the accelerator operation amount and engine torque which varies according to the accelerator operation amount are used as the engine load, but a similar evaluation may be performed using the throttle opening or fuel injection pulse width as the engine load. Cases in which such alterations are implemented are also included within the technical scope of this invention.